

**Urban Effects by Norcraft Canada**  
1980 Springfield Road  
R2C 2Z2  
Winnipeg, MB  
**License No 2877**

## **Notice of Alteration**

**Manitoba Conservation and Water Stewardship**  
Environmental Compliance and Enforcement Branch  
123 Main Street, Suite 160 (Box 60)  
Winnipeg, Manitoba  
R3C 1A5

To the Director of Environmental Approvals Branch,

In Spring of this year, 2015, Norcraft Canada has added an additional 78,000sq.f of warehouse space to our existing facility on 1980 Springfield Road. Two diagrams of the expansion are attached with this notice.

We are writing to notify the Ministry of this addition and to conclude that there are no significant changes to our normal operation. Therefore, no additional major environmental effects or human health effects are foreseen as a result.

Please inform Norcraft Canada if an Environmental Act Proposal needs to be completed due to this expansion and if any fees are due. Gerry Warkentin is the Environmental Coordinator and can be contacted at [Gerry.Warkentin@norcraftcanada.com](mailto:Gerry.Warkentin@norcraftcanada.com) if there are any outstanding items or concerns.

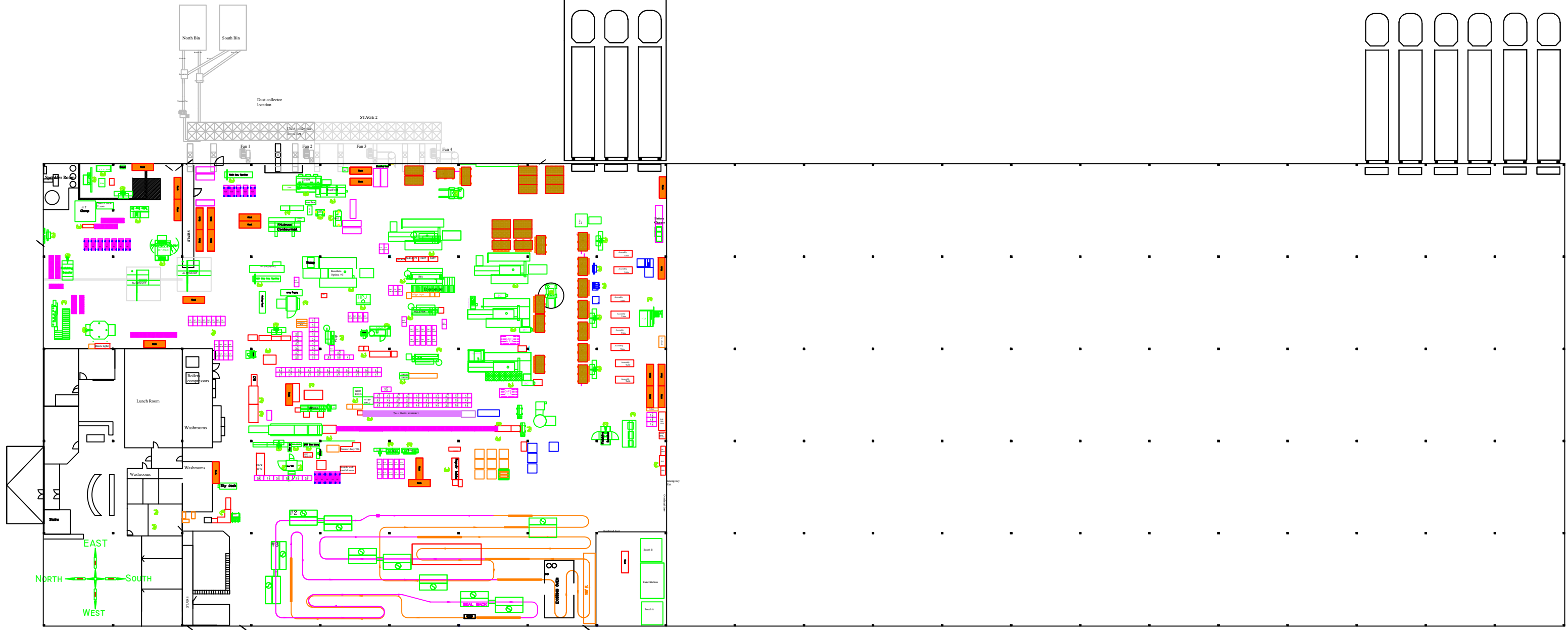
Thank you,

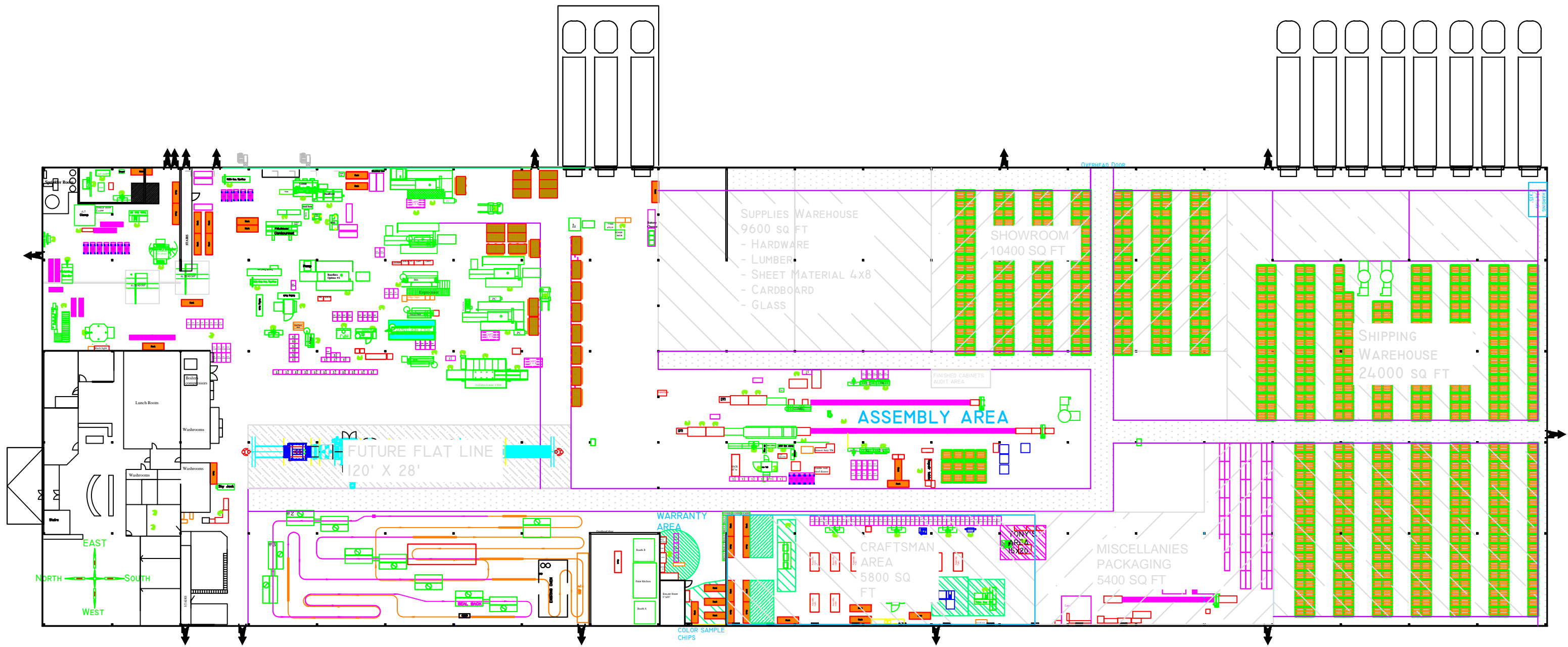
Leanne Hearn

Health and Safety Coordinator  
[Leanne.Hearn@norcraftcanada.com](mailto:Leanne.Hearn@norcraftcanada.com)  
Urban Effects by Norcraft Cabinetry  
Phone: 204-654-8694  
Cell: 204-227-9069

**URBAN EFFECTS**  
BY NORCRAFT CABINETRY

[www.UrbanEffectsCabinetry.com](http://www.UrbanEffectsCabinetry.com)





## Beshada, Eshetu (CWS)

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**From:** Warkentin, Gerry [mailto:Gerry.Warkentin@norcraftercanada.com]  
**Sent:** January-18-16 4:15 PM  
**To:** Beshada, Eshetu (CWS)  
**Subject:** RE: Notice of Alteration - Norcraft Canada

Hello Eshetu,

As per Lean Hearn's attached letter we added 78,000sq/ft to our existing building in 2015.

Just a little back ground explanation as to why we decided on a new addition.

We always felt that it would important and beneficial to our business for us to bring our entire operation in to one building under the same roof.

The main reason was not due to a huge jump in production, but up until recently we were leasing 60,000sq/ft of space from Perimeter Industries a company just down the road from us. This building was being used as our main warehouse.

Having a warehouse at a different location at times to say the least was challenging, creating logistic problems, extra material handling which in turn increased the chances of damaging the product.

### Changes that took place:

1. 60,000sq/ft of the new 78,000sq/ft building is now our warehouse.
2. We have also moved our cabinet assembly line from the original building in to the new addition.
3. We're also planning to move our existing Craftsman area in to the new building in early Spring.
4. Production capacity remains the same. Currently due to a struggling economy and low orders the plant is operating on two shifts only. Last Summer before we had the new building in place the orders were much higher at which time we needed to run some equipment on a 3<sup>rd</sup> shift to keep up with the customer demand.
5. No new materials have been introduced or increased in volume
6. No new paint booths or exhaust stacks have been modified or installed in the existing or new building.
7. The new addition is heated with a new tandem glycol gas fired boiler system.
8. The new addition also came with a ventilation system to be compliant for the intent and purpose that the building will be used for.

Items number 2 and 3 will take up the remaining 18,000sq/ft in the new building.

The above assembly line and Craftsman area have been relocated to create some much needed space between the equipment in the existing building to make it safer and more efficient to move components from machine A to B and so on.

Please let me know if you have any further questions,

Regards,

Gerry Warkentin  
Maintenance Manager  
(204) 654-8638

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BY NORCRAFT CABINETS